### POZNAN UNIVERSITY OF TECHNOLOGY



# EUROPEAN CREDIT TRANSFER AND ACCUMULATION SYSTEM (ECTS)

pl. M. Skłodowskiej-Curie 5, 60-965 Poznań

### **COURSE DESCRIPTION CARD - SYLLABUS**

Course name

Plastic processing

**Course** 

Field of study Year/Semester

Management and production engineering 2/3

Area of study (specialization) Profile of study

general academic

Level of study Course offered in

First-cycle studies polisch

Form of study Requirements part-time compulsory

**Number of hours** 

Lecture Laboratory classes Other (e.g. online)

8

Tutorials Projects/seminars

**Number of credit points** 

3

**Lecturers** 

Responsible for the course/lecturer: Responsible for the course/lecturer:

PhD Kinga Mencel

email:kinga.mencel@put.poznan.pl

phone: 48 616652787

Faculty of Mechanical Engineering

Jana Pawła II 60-965 Poznań, room 307 MC

### **Prerequisites**

Knowledge of basic physical and chemical aspects of processing of polymers

#### **Course objective**

In-depth knowledge of the physical and physicochemical foundations of processes occurring during the processing of materials and analysis of factors affecting the technological design of products

#### **Course-related learning outcomes**

Knowledge

- 1. The student has detailed knowledge of the division and classification of polymeric materials
- 2. The student knows the basics of manufacturing plastic products

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3. The student is able to choose the appropriate technology to manufacture the product

#### Skills

- 1. Student has the ability to distinguish between modern manufacturing technologies.
- 2. Has knowledge of systems for simulation of technological processes.

### Social competences

- 1. The student is aware of the importance of processing in the economy and social life.
- 2. The student demonstrates an active attitude in creating manufacturing processes.
- 3. The student is able to assess the quality of plastic product manufacturing processes.

### Methods for verifying learning outcomes and assessment criteria

Learning outcomes presented above are verified as follows:

Credit on the basis of the test carried out at the end of the semester, containing general or test questions, credit if 60% of points are obtained.

### **Programme content**

Technological processes used in plastics processing / injection, extrusion, pressing, laminating, vacuum forming, rotational molding, production of polymer composites, rubber processing, joining plastics, coating /.

Phenomena occurring during the implementation of various plastic processing processes. Impact of technological parameters of processing processes on the properties of manufactured plastic products. Typical defects of plastic products made with different technologies and ways to prevent them.

Discussion of the specifics of individual processes and their possibilities of application in industrial practice. Special injection technologies / gas and water assisted injection technology, sandwich and mono-sandwich technologies, micro-injection /. The use of static and dynamic mixers in injection and extrusion technologies. Production of multilayer films and pipes. Processing of bio-degradable plastics. Directions of development of modern plastics processing technologies.

#### **Teaching methods**

lecture: multimedia presentation, illustrations, sample multimedia films of technological processes

laboratories: work with devices, production of pipe and laminate products,

## **Bibliography**

#### Basic

R.Sikora - Przetwórstwo tworzyw wielkocząsteczkowych. Wyd. ZAK , Warszawa 1997

Praca zbiorowa- Poradnik inżyniera - Guma.

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# Additional

Haponiuk J.T.: Tworzywa sztuczne w praktyce. Wyd. Verlag Dashofer, W-wa 2008r.

Czasopisma: Plastics Review, Rubber Review, Plast News, Tworzywa Sztuczne.

# Breakdown of average student's workload

	Hours	ECTS
Total workload	50	2
Classes requiring direct contact with the teacher	20	1,0
Student's own work (literature studies, preparation for laboratory	30	1
classes/tutorials, preparation for tests/exam, project preparation) <sup>1</sup>		

3

<sup>&</sup>lt;sup>1</sup> delete or add other activities as appropriate